

Please find below the weekly production report generated by the Infinite Industrial Automation Suite. This report summarizes production activity, recipe usage, pallet handling, runtime, and alarm downtime recorded during the selected reporting period.

Company	DePeuter
Report Period (UTC)	Monday, May 25, 2026 - Sunday, May 31, 2026 (UTC)
Generated (UTC)	Monday, June 1, 2026 at 6:00 AM UTC
Systems Included	3
Systems	System 1, System 2, System 3
Total Products	137,280

Production Metrics Summary

System	Runtime	Alarm Downtime	Products	AVG Rate
System 1	42h 35m	3h 48m	87,360	2,052 / hour
System 2	27h 10m	1h 34m	43,776	1,611 / hour
System 3	18h 50m	1h 15m	6,144	326 / hour

Terms and Definitions

Term	Definition
Runtime	The total operating time from start to stop, <i>excluding paused periods and active alarm periods</i> , and including time spent waiting for product.
Alarm Downtime	Total production time lost as a result of alarms, excluding any double-counting from overlapping alarm periods.
AVG Rate	The average number of products processed during active robot operation, <i>excluding time spent waiting for product</i> .
Alarm Events	Total number of alarm occurrences recorded during the reporting period.
Longest Period	Longest continuous time a single alarm remained active.

Production Metrics

42h 35m Runtime	6 Recipes Used	1,248 Pallets Reported	87,360 Products Handled	3h 48m Alarm Downtime	18 Alarm Events
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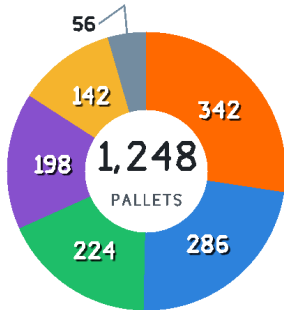
Production started on Monday, May 25 at 6:12 AM UTC and the last activity was recorded on Sunday, May 31 at 4:48 PM UTC. The average global production rate was 34.4 products per minute across all recipes, and it should not be interpreted as a simple runtime-based estimate, as pauses and time spent waiting for product are excluded from the rate calculation.

Recipe activity note:

- 12 incomplete pallets were recorded during the period. - 2 recipes were edited: 12 Pack Case Standard, 24 Pack Tray Retail Stack.

Recipe Production Overview

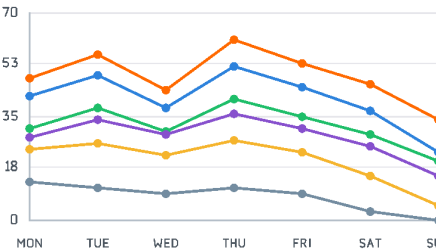
PALLETS PER RECIPE



Recipe	Pallets
12 Pack Case Standard	342
24 Pack Tray Retail Stack	286
6 Pack Bundle Mixed Layer	224
18 Count Box High Stack	198
30 Count Case Compact Pattern	142
Other Recipes	56
Total	1,248

Recipe	Pallets ▼	Products	AVG Rate
12 Pack Case Standard	342	23,940	35.8 / min
24 Pack Tray Retail Stack	286	20,592	34.9 / min
6 Pack Bundle Mixed Layer	224	15,680	33.7 / min
18 Count Box High Stack	198	13,860	34.1 / min
30 Count Case Compact Pattern	142	9,940	32.8 / min
Other Recipes	56	3,348	30.6 / min
Total	1,248	87,360	34.4 / min

PALLETS PER ACTIVE PRODUCTION DAY



Recipe	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Total
12 Pack Case Standard	48	56	44	61	53	46	34	342
24 Pack Tray Retail Stack	42	49	38	52	45	37	23	286
6 Pack Bundle Mixed Layer	31	38	30	41	35	29	20	224
18 Count Box High Stack	28	34	29	36	31	25	15	198
30 Count Case Compact Pattern	24	26	22	27	23	15	5	142
Other Recipes	13	11	9	11	9	3	0	56

Recipe	Mon	Tue	Wed	Thu	Fri	Sat	Sun	Total
12 Pack Case Standard	48	56	44	61	53	46	34	342
24 Pack Tray Retail Stack	42	49	38	52	45	37	23	286
6 Pack Bundle Mixed Layer	31	38	30	41	35	29	20	224
18 Count Box High Stack	28	34	29	36	31	25	15	198
30 Count Case Compact Pattern	24	26	22	27	23	15	5	142
Other Recipes	13	11	9	11	9	3	0	56

Top Contributors to Alarm Downtime

The table below shows up to the 3 alarm(s) with the greatest active duration during the reporting period, with all remaining alarm activity grouped under "Other alarm types". The downtime shown for each alarm reflects its active duration and is not additive. Total Alarm Downtime is the net production downtime after overlapping alarm periods are removed, totaling 3h 48m across 18 alarm events.

#	Active Alarm	Total Time ▼	Alarm Events	Longest Period
1	Robot has Error	1h 26m	6	32m
2	Light Curtain 1 Blocked	58m	5	21m
3	Safety Relay Triggered	49m	3	25m
4	Other alarm types	35m	4	12m

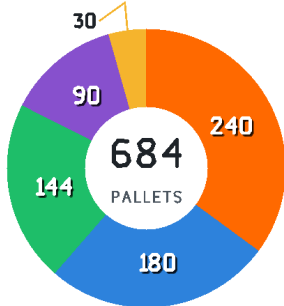
Production Metrics

27h 10m Runtime	5 Recipes Used	684 Pallets Reported	43,776 Products Handled	1h 34m Alarm Downtime	9 Alarm Events
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Production started on Monday, May 25 at 7:03 AM UTC and the last activity was recorded on Friday, May 29 at 5:21 PM UTC. The average global production rate was 28.8 products per minute across all recipes, and it should not be interpreted as a simple runtime-based estimate, as pauses and time spent waiting for product are excluded from the rate calculation.

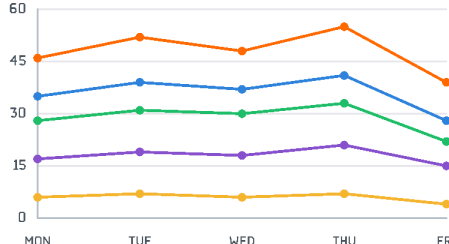
Recipe Production Overview

PALLETS PER RECIPE



Recipe	Pallets
Case Pattern A	240
Tray Pattern B	180
Mixed Layer Pattern	144
Compact Stack Pattern	90
Short Case Trial Pattern	30
Total	684

Recipe	Pallets ▼	Products	AVG Rate
Case Pattern A	240	15,360	29.8 / min
Tray Pattern B	180	11,520	28.9 / min
Mixed Layer Pattern	144	9,216	28.4 / min
Compact Stack Pattern	90	5,760	27.6 / min
Short Case Trial Pattern	30	1,920	25.7 / min
Total	684	43,776	28.8 / min

PALLETS PER ACTIVE PRODUCTION DAY					
					
MON	TUE	WED	THU	FRI	
46	52	48	55	39	
35	39	37	41	28	
28	31	30	33	22	
17	19	18	21	15	
6	7	6	7	4	

Recipe	Mon	Tue	Wed	Thu	Fri	Total
Case Pattern A	46	52	48	55	39	240
Tray Pattern B	35	39	37	41	28	180
Mixed Layer Pattern	28	31	30	33	22	144
Compact Stack Pattern	17	19	18	21	15	90
Short Case Trial Pattern	6	7	6	7	4	30

Top Contributors to Alarm Downtime

The table below shows up to the 3 alarm(s) with the greatest active duration during the reporting period, with all remaining alarm activity grouped under "Other alarm types". The downtime shown for each alarm reflects its active duration and is not additive. Total Alarm Downtime is the net production downtime after overlapping alarm periods are removed, totaling 1h 34m across 9 alarm events.

#	Active Alarm	Total Time ▼	Alarm Events	Longest Period
1	New Empty Cart Needed in the Station	42m	4	16m
2	Light Curtain 1 Blocked	31m	3	14m
3	Robot has Error	21m	2	15m

Production Metrics

18h 50m Runtime	1 Recipes Used	96 Pallets Reported	6,144 Products Handled	1h 15m Alarm Downtime	10 Alarm Events
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Production started on Tuesday, May 26 at 8:18 AM UTC and the last activity was recorded on Saturday, May 30 at 2:12 PM UTC. The average global production rate was 19.4 products per minute across all recipes, and it should not be interpreted as a simple runtime-based estimate, as pauses and time spent waiting for product are excluded from the rate calculation.

Recipe Production Overview

PALLETS PER RECIPE

96

PALLETS

96

Recipe	Pallets ▼	Products	AVG Rate
● 48 Count Export Case	96	6,144	19.4 / min
Total	96	6,144	19.4 / min

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Top Contributors to Alarm Downtime

The table below shows up to the 3 alarm(s) with the greatest active duration during the reporting period, with all remaining alarm activity grouped under "Other alarm types". The downtime shown for each alarm reflects its active duration and is not additive. Total Alarm Downtime is the net production downtime after overlapping alarm periods are removed, totaling 1h 15m across 10 alarm events.				
#	Active Alarm	Total Time ▼	Alarm Events	Longest Period
1	Case Erector Low Supply	28m	3	12m
2	Exit Conveyor Backed Up	20m	2	11m
3	Scanner Read Fault	17m	2	9m
4	Other alarm types	10m	3	6m